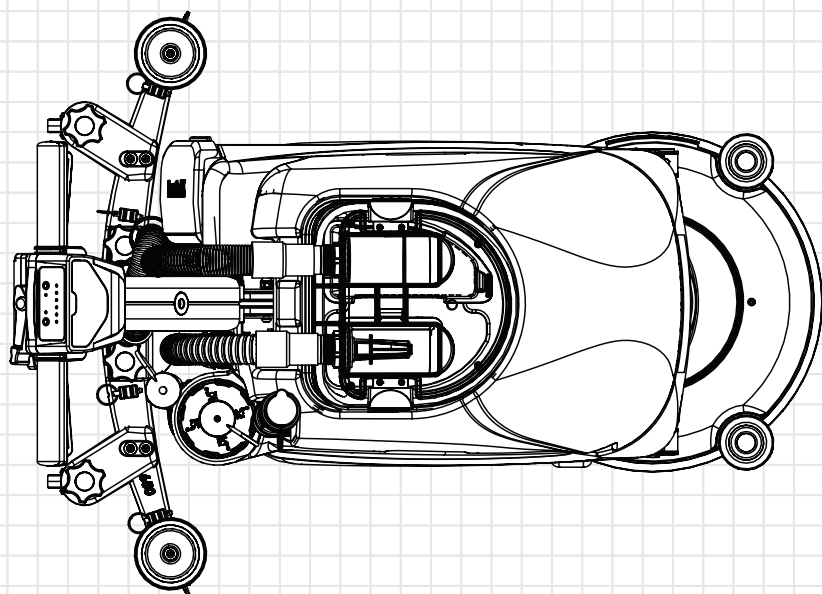
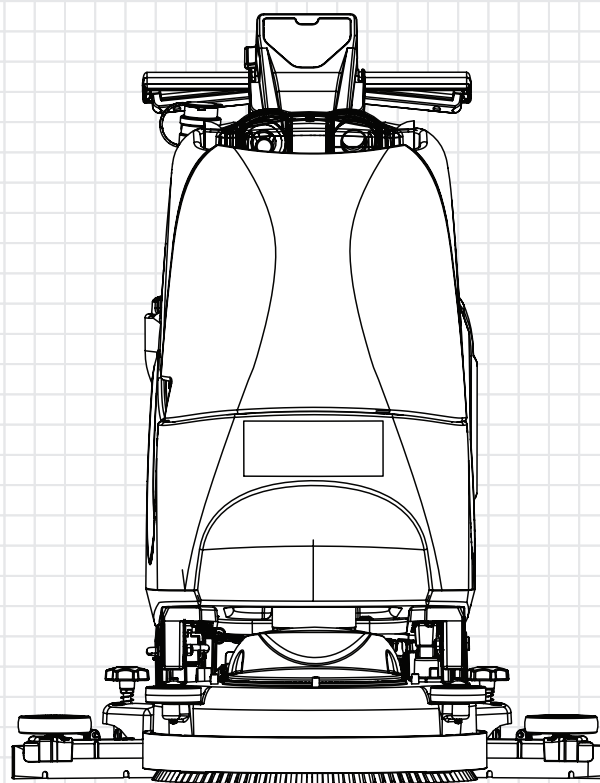
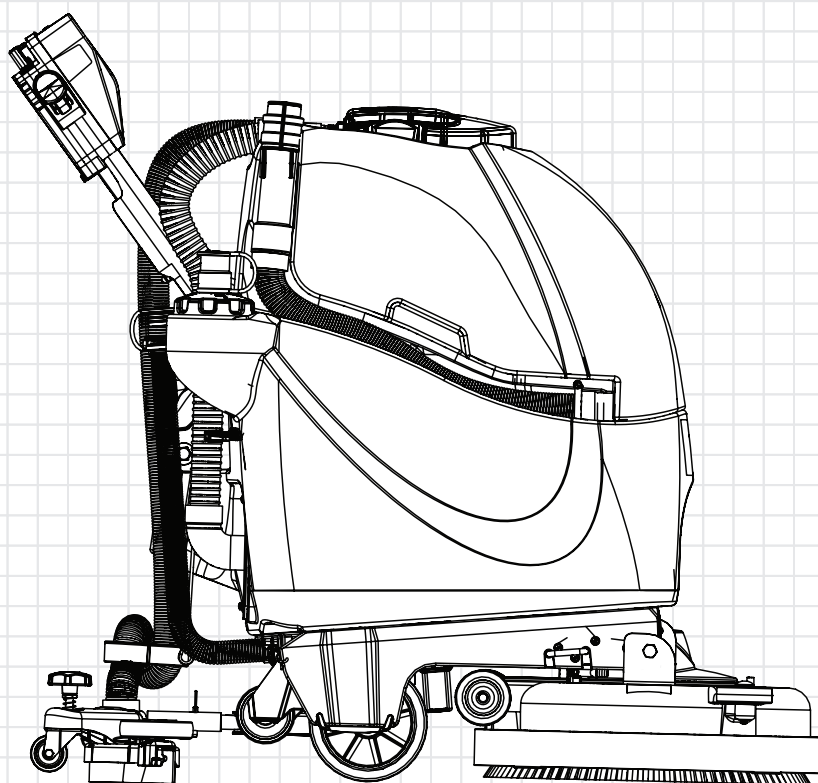


TTB3045NX



Service Engineer Exploded Drawings



DISCLAIMER:

These drawings are for part order reference only and intended for service engineers use.

The installation of Genuine Numatic spare parts should only be executed by Certified Numatic service engineers who specialised and familiar with all relevant safety regulations.

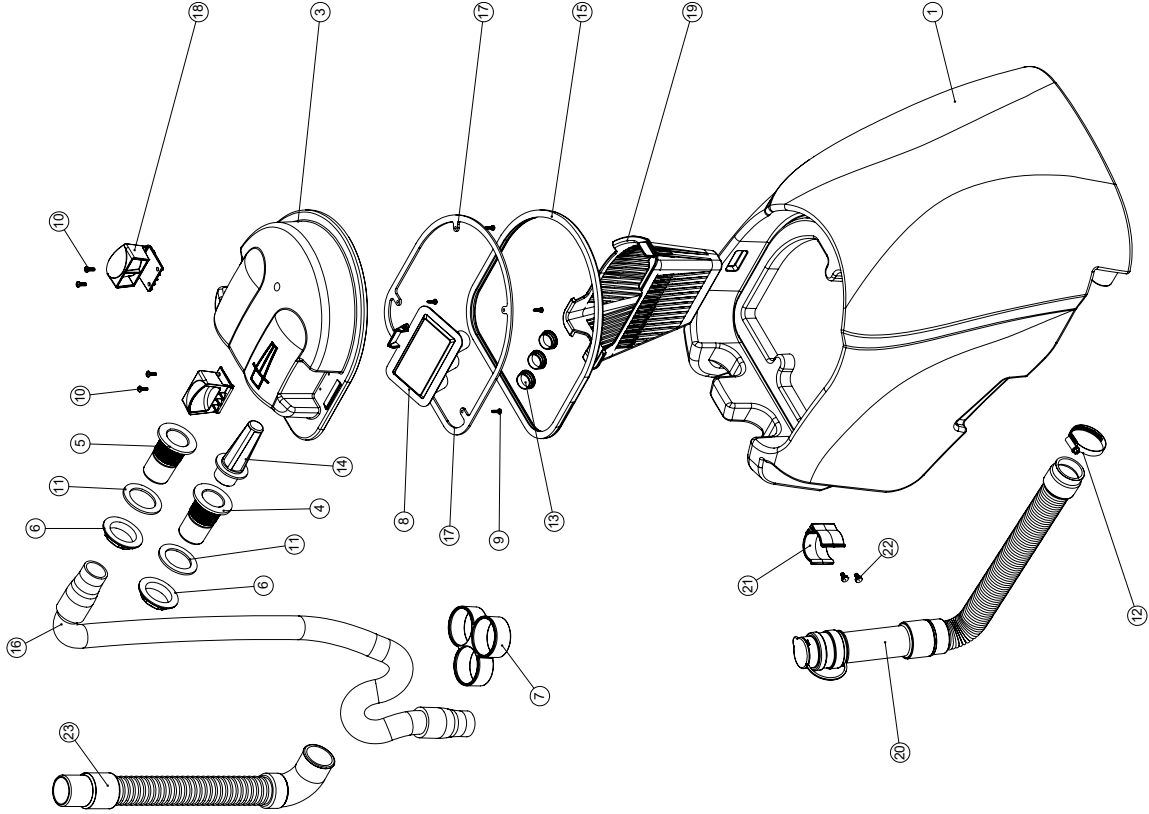
Numatic International Ltd do not accept responsibility or liability for any loss or damage to property or person if repairs or servicing of products are carried out by non-certified persons.

Specifications and parts are subject to change without notice.

Numatic International Spare Parts

Model No: TGB 3045 (& HGB) TOP TANK ASSEMBLY EXPLODED VIEW

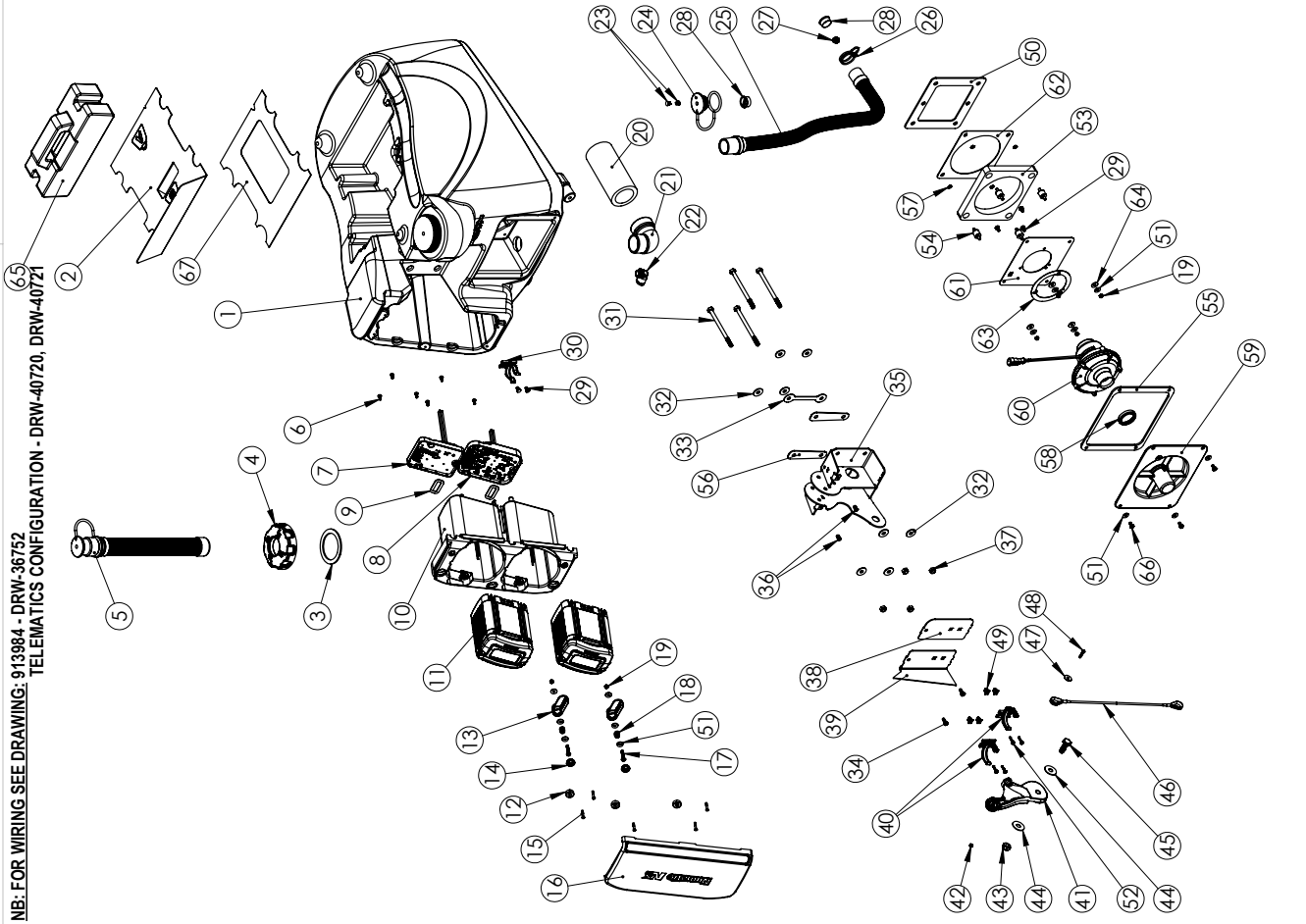
903638
DRAWING: DRW-21692 ISS:A21
07/09/2021



Numatic International Spare Parts

Model No: TGB 3045 (& HGB) TOP TANK ASSEMBLY EXPLODED VIEW

ITEM:	PART No:	Description	Comments	QTY
1	N/A	TGB3045 TOP TANK MOULDING		1
	904727	HGB3045 TOP TANK MOULDING (BLACK)	HGB	
3	237381	INTEGRATED CHASSIS SEPARATOR		1
4	237526	38MM RED DRAIN HOSE CONNECTOR		1
5	237018	38MM DRAIN HOSE CONNECTOR		1
6	206116	BLACK NUT		2
7	237718	HOSE GUIDE		1
8	237090	SEPARATOR FLOAT MOULDING (MK 2)		1
9	219852	N06 X 1/2 LONG POZI PAN STAINLESS STEEL SELF TAP SCREW		4
10	219569	N08 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW		4
11	219310	RUBBER WASHER		2
12	219919	32MM-50MM STAINLESS STEEL HOSE CLIP		1
13	206315	TUBE END PLUG		3
14	206265	TT/B 345 BARREL FILTER		1
15	208591	NEW SEPARATOR GASKET		1
16	N/A	35MM X 690MM LONG 3:1 STRETCH HOSE (SHORT & LONG CUFF)		1
17	392200	FILTER GASKET RING		1
18	902919	CLIP MOULDING (RED)		2
19	906070	MESHLESS FILTER BASKET		1
20	N/A	35MM X 250MM STRETCH HOSE (3:1) C/W ADJUSTABLE CUFF + CAP		1
21	237382	ACETAL HOSE CLIP MOULDING		1
22	291135	M5 X 10MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		2
23	905520	VAC HOSE 580MM X Ø38MM		1



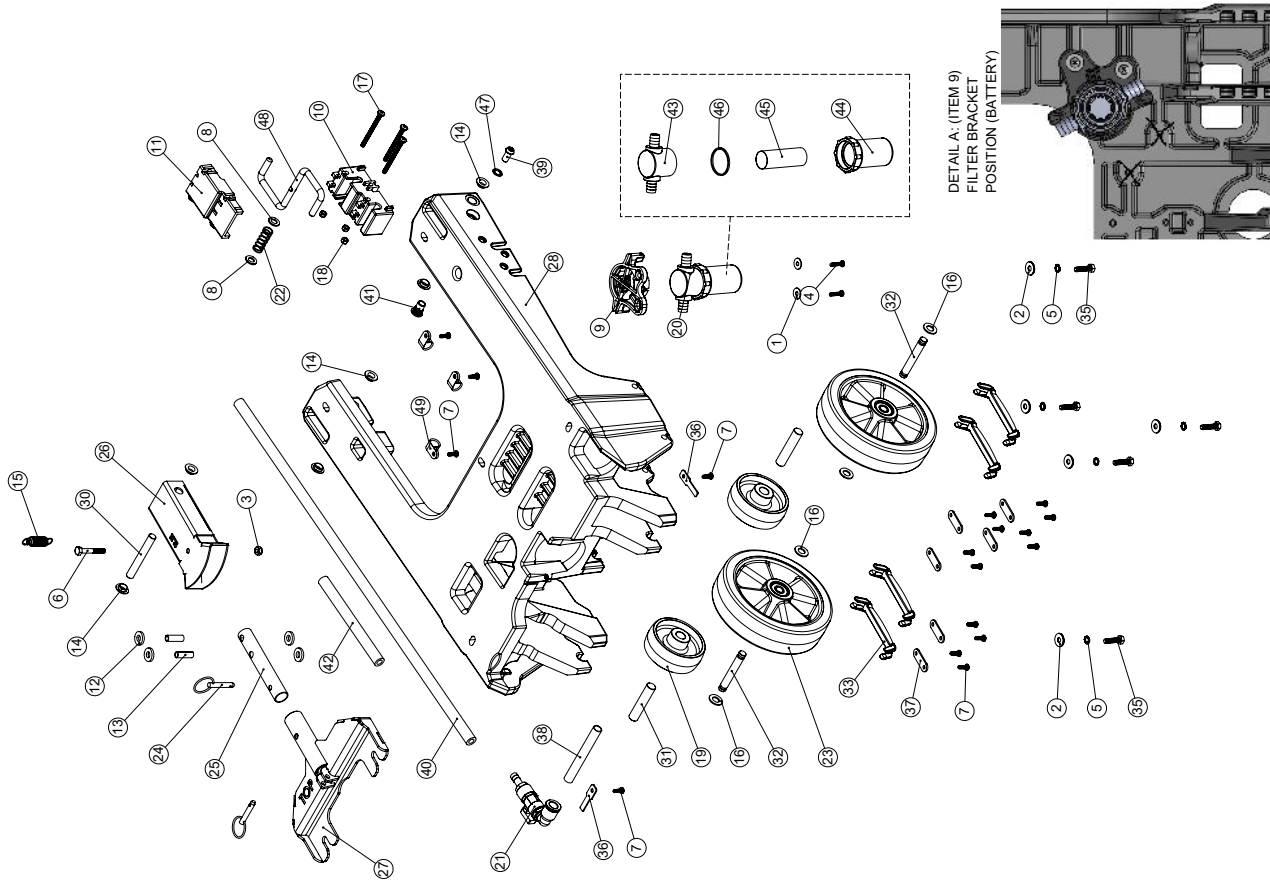
ITEM:	ITEM No:	DESCRIPTION	COMMENTS	Default/QT.Y.
1	N/A	TTB3045-NX BOTTOM TANK MouldING (GRAPHITE)		1
2	914293	WEIGHTS SPACER (PP)		1
3	208564	FILLER CAP SEALING RING		1
4	237174	FILLER CAP WITH FILLER HOSE HOLE		1
5	903695	28MM X 270MM LONG 3:1 STRETCH HOSE C/W RED CAP & STRAP		1
6	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW	Torque Setting 2.6NM	6
7	913966	NX3045 SECONDARY PCB ASSEMBLY	Wired version	1
8	914653	NX3045 SECONDARY PCB ASSEMBLY		1
9	913965	NX3045 MAIN PCB ASSEMBLY	Wired version	1
10	905074	GASKET-MODULE-ELECTRONICS		2
11	913958	3045 NX BATTERY COMPARTMENT		1
12	913686	BATTERY 37.8100		2
13	208382	MAGNET(19MM O/D)		3
14	910635	BATTERY RETAINER		2
15	914605	M4 X 25MM LG. POZI CSK 5-ST MC SCREW NYLON PATCH	Torque Setting 1.6NM	5
16	913960	NX 3045 BATTERY COMPARTMENT COVER		1
17	219720	M5 X 30MM LONG STAINLESS STEEL POZI PAN SCREW		2
18	204599	SPRING 10.65MM OD 16.5MM FREE LENGTH		2
19	291035	M5 NYLON INSERT NUT (STAINLESS STEEL)	Torque Setting 2.6NM	6
20	208956	SILENCER FOAM TUBE 150MM		1
21	208583	DIP MOULDED ELBOW (MAINS VERSION)		1
22	901539	ELBOW ANGLE CONNECTOR 3/8 PARALLEL THREAD C/W O-RING TO 12MM PUSH IN		1
23	904403	BARRED RIVET BLACK		2
24	903341	32MM HOSE CAP RED (C/W 8MM HOLE)		1
25	213025	DUMP HOSE		1
26	902133	SPRING WIRE CLAMP (VDNAC-Y8010356)		1
27	904109	FLOAT STOP MOULDING		1
28	904108	FLOAT STOP MOULDING		2
29	291135	M5 X 10MM LONG STAINLESS STEEL POZI PAN SEMS SCREW	Torque Setting 2.6NM	5
30	901916	28mm HOSE CLIP		1
31	291126	M8 X 120 LONG HEX BOLT STAINLESS STEEL		4
32	219716	M8 FORM G STAINLESS STEEL WASHER		8
33	904283	CABLE RESTRAINT		1
34	291132	M5 X 1.6MM LONG STAINLESS STEEL POZI PAN SEMS SCREW	Torque Setting 2.6NM	2
35	903612	TGB 3045 HANDLE MOUNT WELD ASSEMBLY Z/PL		1
36	219558	M5 STAINLESS STEEL NUISERT		2
37	219639	M8 STAINLESS STEEL NYLON INSERT NUT		4
38	903539	HANDLE MOUNT COVER PAINTED SILVER		1
39	913964	3045 NX HANDLE MOUNT LEFT COVER PAINTED SILVER		1
40	237754	35-38MM HOSE CLIP		2
41	902324	RED SQUEEGEE LIFT HANDLE		1
42	219687	M4 STAINLESS STEEL NYLON INSERT NUT		1
43	219897	M10 STAINLESS STEEL NYLON INSERT NUT		1
44	914266	M10 X 30 X 1.5 A4 S/ST FENDER WASHER		2
45	915176	M10 X 30MM STAINLESS STEEL HEX SCREW		1
46	901758	ET SQUEEGEE LIFTING WIRE		1
47	291118	M5 STAINLESS STEEL WASHER 19MM OD		1
48	219686	M4 X 20MM LONG STAINLESS STEEL POZI PAN MACHINE SCREW		1
49	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT NO 8 PLASTITE SCREW)		4
50	208799	TT MOTOR PLATE GASKET		1
51	219644	M5 FORM G STAINLESS STEEL WASHER		14
52	219568	NO8.3/4 INCH LG. POZI PAN SCREW STAINLESS STEEL PLASTITE	Torque Setting 2.6NM	4
53	914296	3045NX AV MOUNT VAC MOTOR PLATE GASKET		1
54	914298	WDS 710 ANTI VIBRATION MOUNT (710-15130555A2)		4
55	902275	VAC PLATE GASKET		1
56	392449	HANDLE MOUNT LINK PLATE PAINT SILVER		2
57	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER		4
58	915298	VAC PLATE REAR GASKET		1
59	907553	VAC MOTOR PLATE MOULDING		1
60	915486	CINDERSON VAC HOUSING - ASSEMBLY (200W)		1
61	915303	CINDERSON VAC MOTOR MOUNT PLATE (TTB3045NX)		1
62	915483	TTB3045NX CINDERSON VAC MOTOR PLATE (FRONT)		1
63	915302	VAC MOTOR GASKET (TTB3045NX)		1
64	219497	M5 NYLON WASHER		4
65	915659	WEIGHTED PLATE ASSEMBLY TTB3045NX - DIP MOULDED		1
66	291131	M5 X 12MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		1
67	915765	TTB3045NX BOTOM TANK SELF ADHESIVE TAPE		4

Numatic International Spare Parts

Model No: TGB 3045 (& HGB) CHASSIS ASSEMBLY EXPLODED VIEW

NB: FOR WIRING SEE DRAWING: DRW-22779

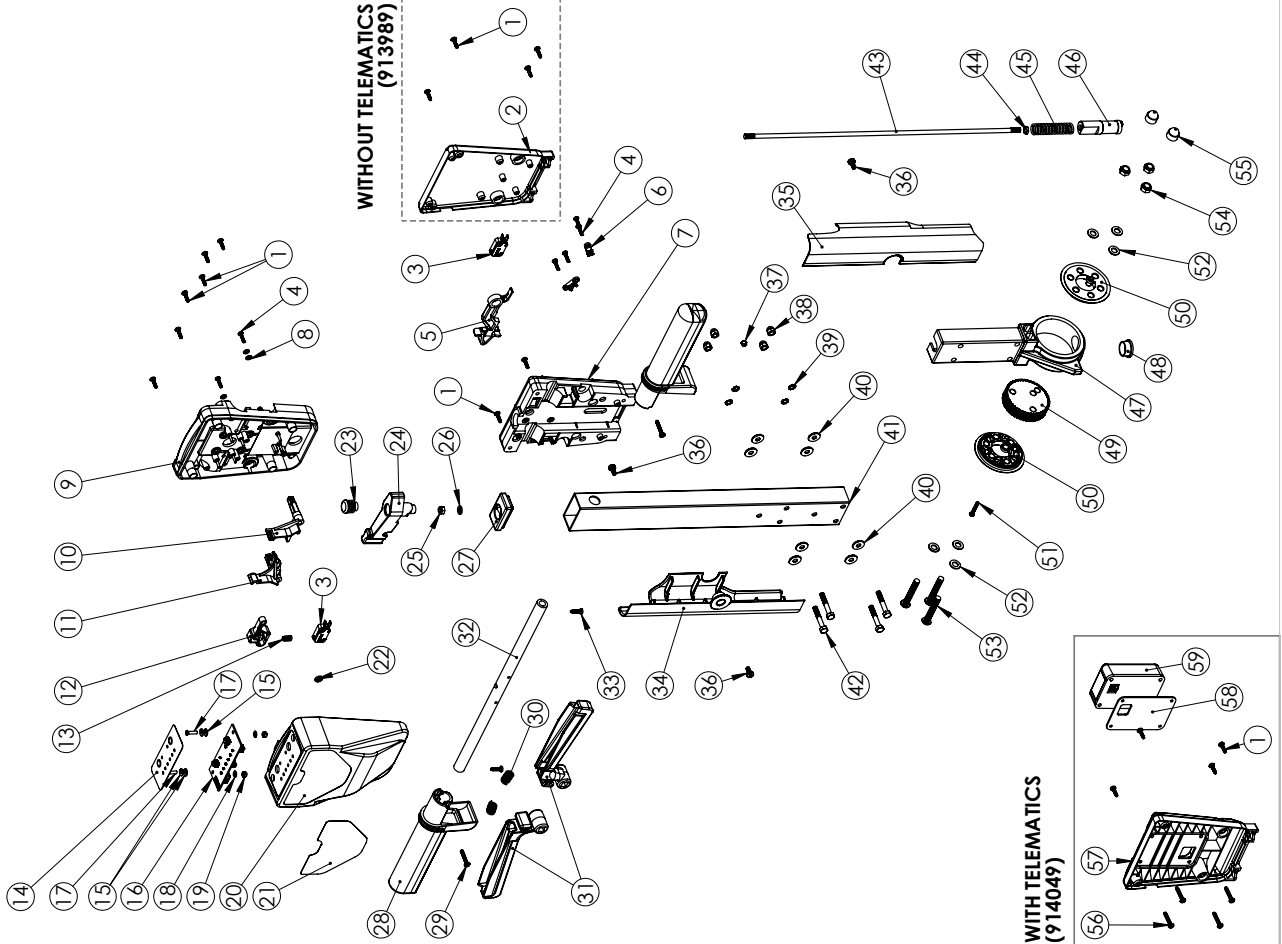
903635
DRAWING: DRW-22933 ISSA15
04/02/2022



Numatic International Spare Parts

Model No: TGB 3045 (& HGB) CHASSIS ASSEMBLY EXPLODED VIEW

ITEM:	PART No:	DESCRIPTION	COMMENTS:	QTY.
1	219644	M5 FORM G STAINLESS STEEL WASHER		2
2	219647	M6 FORM G STAINLESS STEEL WASHER		5
3	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
4	219568	NO8 3/4 INCH LG POZI-PAN SCREW STAINLESS STEEL PLASTITE		2
5	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		5
6	291125	M6 X 40 LONG HEX BOLT T STAINLESS STEEL		1
7	219569	NO8 1/2 INCH LG POZI-PAN SCREW STAINLESS STEEL PLASTITE		17
8	219578	M8 FORM A STAINLESS STEEL WASHER		2
9	901006	FILTER MOUNTING BRACKET	DETAIL A	1
10	901280	LATCH BLOCK BOTTOM MOULDING		1
11	901279	LATCH BLOCK TOP MOULDING		1
12	206964	SLIDE NYLON SPACER		4
13	206954	SPIRO SPACER		2
14	208312	IGUS BEARING (GFM 101205)		6
15	208619	FLOOR TOOL SPRING		1
16	219903	M10 FORM A STAINLESS STEEL WASHER		4
17	901558	M5 X 60MM STAINLESS STEEL POZI PAN MACHINE SCREW		3
18	219633	M5 STAINLESS STEEL NYLON INSERT NUT		3
19	206713	80MM DIAMETER WHITE WHEEL		2
20	208888	EXTENDED STRAINER		1
21	901543	12MM SWIVEL ELBOW PUSH FIT TO 10MM HOSE TAIL BALL VALVE ASSEMBLY		1
22	208578	DECK LOCK SPRING		1
23	208638	160mm WHEEL WITH POLYURETHENE TYRE		2
24	206953	DETENT PINS		2
25	304356	FLOOR TOOL PIVOT TUBE		1
26	304359	TT/TTB/4045/4055 SQUEEGEE MOUNT WELD ASSEMBLY		1
27	304466	FLOOR TOOL BRACKET ASSEMBLY (TT/TTB/4045/4055)		1
28	903589	TT/B PLASTIC CHASSIS		1
	904902	HGB PLASTIC CHASSIS (BLACK)	HGB	1
30	903575	AXLE BAR ST/ST 10MM DIA. 75MM LONG		1
31	903576	AXLE BAR ST/ST 12.7MM DIA. 60MM LONG		2
32	903577	AXLE BAR ST/ST 10MM DIA. 68MM LONG		2
33	903597	AXLE CLIP		4
	905060	AXLE CLIP (BLACK)	HGB	
35	219825	M5 x 25MM LONG STAINLESS STEEL HEX SCREW		5
36	903594	TAP PLATE		2
37	903596	AXLE PLATE		6
38	903573	NYLON TUBE 12MM OD X 10MM ID (96MM +-1.0)		1
39	903566	M8X16MM LONG STAINLESS STEEL SOCKET BUTTON HEAD BOLT		1
40	903580	SILICON TUBE 640MM LONG X 8MM I/D X 14.4MM OD		1
41	903565	M8 STAINLESS STEEL HEADED NUTSERT		1
42	903581	SILICON TUBE 155MM LONG X 8MM I/D X 14.4MM OD		1
43	208827	STRAINER BLACK TOP	PART OF ITEM 20 (208888)	1
44	208880	68MM EXTENDED STRAINER CLEAR BOWL	PART OF ITEM 20 (208888)	1
45	208889	EXTENDED STRAINER 50 MESH SCREEN	PART OF ITEM 20 (208888)	1
46	208830	STRAINER GASKET	PART OF ITEM 20 (208888)	1
47	902520	M8 INTERNAL WASHER SHAKEPROOF STAINLESS STEEL		1
48	904440	DECK LATCH BAR		1
49	219465	P-CLIP		3

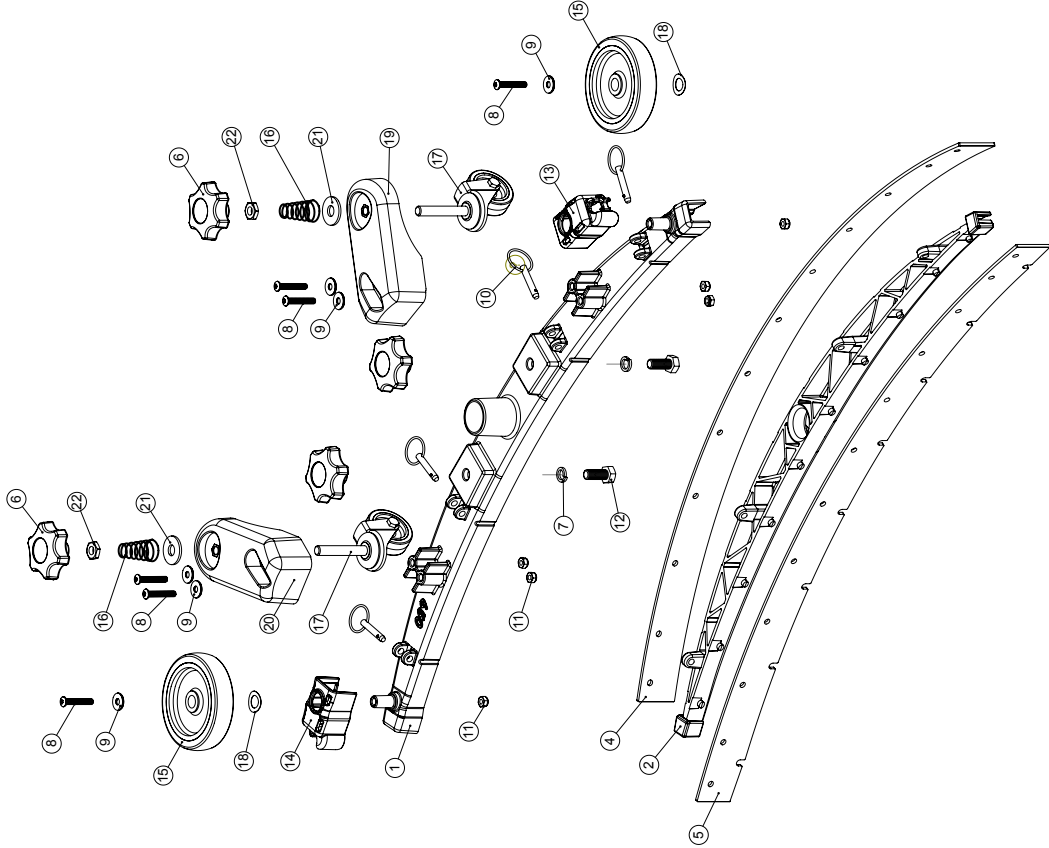


ITEM:	PART No.:	DESCRIPTION:	COMMENTS:	QTY.
1	219370	No8 X 5/8 INCH LONG PLASTITE STAINLESS STEEL SCREW	Torque Setting 2.6NM	12
2	227579	REAR COVER MouldING	STANDARD CONFIGURATION ONLY (913989)	1
3	229483	SNAP ACTION SWITCH		2
4	219107	NO6.5/8 INCH LG.POZI-PAN SCREW Z/PL PLASTITE	Torque Setting 1.6NM	6
5	227584	INTERLOCK LEVER MouldING		1
6	229669	LOLINE HANDLE CABLE CLAMP		2
7	237543	REAR INNER HALF MouldING (FR)		1
8	219206	M4 FORM A WASHER		4
9	227576	TALC FILLED FRONT INNER HALF MouldING		1
10	227585	LEFT HAND SWITCH OPERATING LEVER MouldING		1
11	227586	RIGHT HAND SWITCH OPERATING LEVER MouldING		1
12	227587	CENTRE SWITCH OPERATING LEVER MouldING		1
13	219804	SWITCH COMPRESSION SPRING		1
14	911348	TTB 1840 36V CONTROL PANEL OVERLAY		1
15	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		4
16	911543	ASSEMBLY: 1840 DISPLAY		1
17	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW		2
18	219688	M4 FORM A STAINLESS STEEL WASHER		2
19	219083	M4 NYLON INSERT NUT	Torque Setting 1.6NM	2
20	911562	TTB1840 36V FRONT COVER MouldING		1
21	914736	TTB3045NX HANDLE FRONT LABEL	DOC-44472	1
22	219805	4MM SPIREFIX		1
23	20638V	19MM BLACK TUBE END STOP		1
24	903545	ADJUSTMENT LEVER MouldING (RED)		1
25	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT	Torque Setting 8NM	1
26	219493	M6 NYLON WASHER		1
27	903546	HANDLE PLUG MouldING (RED)		1
28	227580	HAND GRIP MouldING		2
29	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW	Torque Setting 2.6NM	2
30	219803	TRIGGER COMPRESSION SPRING		2
31	903547	TRIGGER MouldING (RED)		2
32	338269	CROSS TUBE		1
33	219036	NO8 X 5/8 INCH LONG POZI PAN SELF TAPPING SCREW	Torque Setting 2.6NM	2
34	237692	HANDLE CABLE COVER L/H		1
35	237693	HANDLE CABLE COVER R/H		1
36	291131	M5 X 12MM LONG STAINLESS STEEL POZI PAN SEMS SCREW	Torque Setting 2.6NM	3
37	229009	BLANKING PLUG		1
38	219764	M6 STAINLESS STEEL DOME NUT		1
39	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		4
40	219647	M6 FORM G STAINLESS STEEL WASHER		8
41	903603	TGB/ITG 430MM PROCESSED ALI HANDLE PAINT SILVER		1
42	291125	M6 X 40 LONG HEX BOLT STAINLESS STEEL	Torque Setting 8NM	4
43	229461	440MM HANDLE LOCKING ROD		1
44	219099	M6 HALF NUT		1
45	229138	SPRING 15.85MM OD 76.5MM FREE LENGTH		1
46	229073	GEAR LOCKING PIN		1
47	900398	HANDLE CASTING MACHINED (HNS VERSION)		1
48	229099	25MM DIA HOLE PLUG		1
49	900397	MINI ADJUSTMENT GEAR		1
50	900396	ADJUSTMENT GEAR SPACER		1
51	291150	NO6 X 1 INCH LONG POZI PAN SCREW S/S	Torque Setting 1.6NM	2
52	219578	M8 FORM A STAINLESS STEEL WASHER		6
53	219922	M8 X 50MM LONG SOCKET BUTION HEAD STAINLESS STEEL BOLT		3
54	219639	M8 STAINLESS STEEL NYLON INSERT NUT	Torque Setting 8NM	3
55	903260	M8 BOLT AND NUT CAP		2
56	219569	No8 X 1 1/2 INCH LONG POZI PAN STAINLESS STEEL TAPITITE SCREW	Torque Setting 2.6NM TELEMATICS CONFIGURATION ONLY (914049)	4
57	912496	TTB1840 HANDLE REAR COVER - TELEMATICS	TELEMATICS CONFIGURATION ONLY (914049)	1
58	912151	ADHESIVE PAD - TELEMATICS	TELEMATICS CONFIGURATION ONLY (914049)	1
59	911544	TELEMATICS MODULE ASSEMBLY - ANTHRACITE GREY	TELEMATICS CONFIGURATION ONLY (914049)	1

Numatic International Spare Parts
Model No: 650 TWINTEC ALUMINIUM FLOOR TOOL (38MM HOSE, RED TRIM, SERILOR BLADES)

903347
DRAWING: DRW-22621 ISS:A09
27/03/2018

NB: FOR WIRING SEE DRAWING: N/A



Numatic International Spare Parts
Model No: 650 TWINTEC ALUMINIUM FLOOR TOOL (38MM HOSE, RED TRIM, SERILOR BLADES)

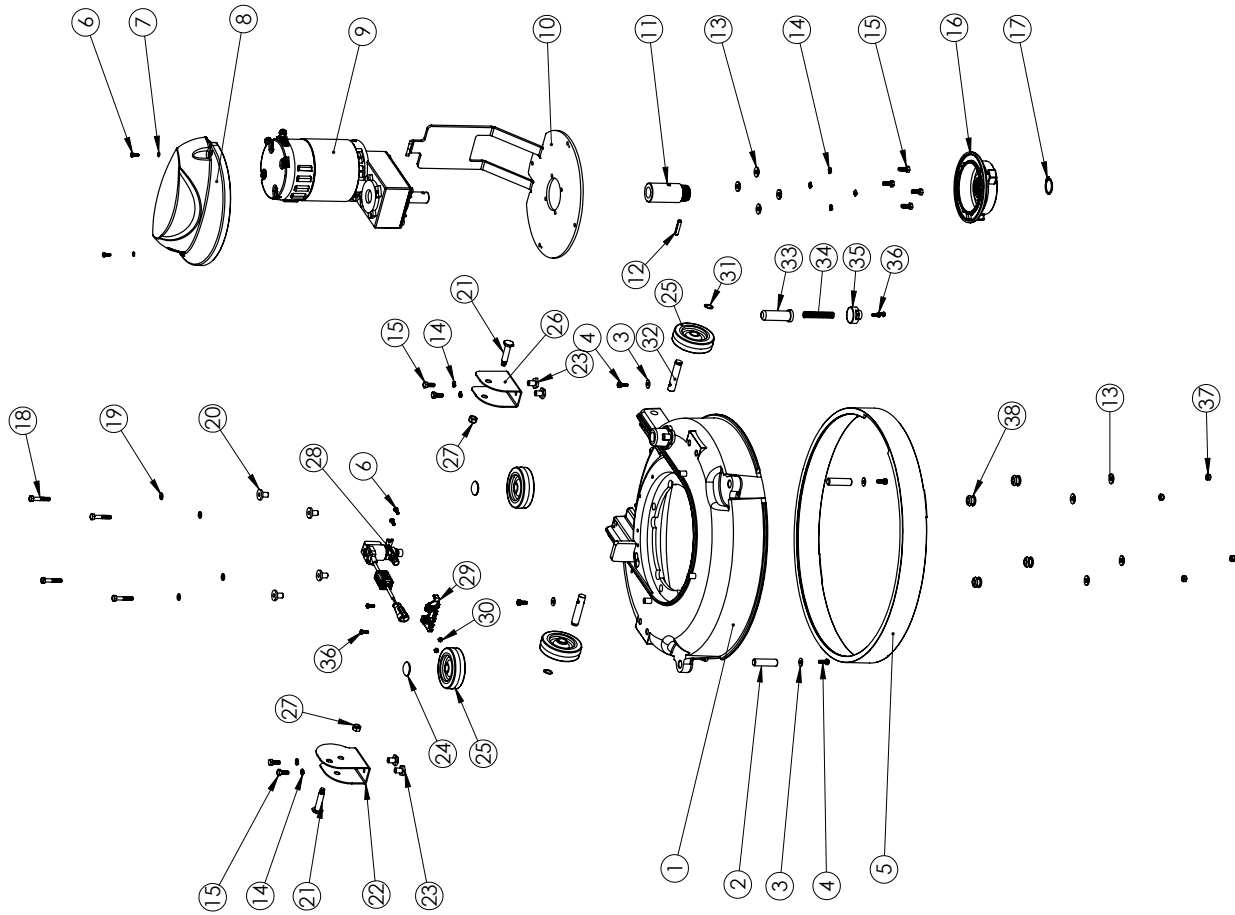
ITEM:	PART No:	Description	Qty
1	208198	(650MM SCRUB WIDTH) ALUMINIUM SQUEEGEE CASTING (38MM HOSE FITTING)	1
2	903345	(650MM SCRUB WIDTH) RED BLADE HOLDER MouldING (SLOPING PROFILE) (32MM & 38MM HOSE FITTING)	1
	900518	650 REPLACEMENT SERILOR GREEN POLYURETHANE BLADES SET	
4	208970	(650MM SCRUB WIDTH) REPLACEMENT (4.0MM / 35-45-35 SHORE A) REAR LAMINATED SERILOR POLY/BLADE (847MM LONG)	1
5	208967	(650MM SCRUB WIDTH) REPLACEMENT (3.2MM / 40 SHORE A) FRONT MONOLAYER SERILOR POLY/BLADE (819MM LONG)	1
6	903281	M10 LOBE KNOB (RED)	4
7	219899	M10 SINGLE COIL STAINLESS STEEL WASHER	2
8	219933	M6 X 35MM SOCKET BUTTON HEAD BOLT STAINLESS STEEL	6
9	219647	M6 FORM G STAINLESS STEEL WASHER	6
10	206953	DETENT PINS	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	6
12	219909	M10 X 25MM LONG HEXAGONAL STAINLESS STEEL SCREW	2
13	237322	RIGHT HAND FLOOR TOOL CLIP MouldING	1
14	237323	LEFT HAND FLOOR TOOL CLIP MouldING	1
15	208796	4 INCH WHEEL	2
16	229175	CONICAL SPRING	2
17	907759	50MM DIAMETER GREY TPR TYRED SWIVEL CASTOR C/W M10 X 60 SWAGED STEM.	2
18	219891	13MM WAVEY WASHER	2
19	908860	ADJUSTABLE FLOOR TOOL CASTOR PLASTIC PLATE LEFT	1
20	908859	ADJUSTABLE FLOOR TOOL CASTOR PLASTIC PLATE RIGHT	1
21	291124	M10 PENNY WASHER STAINLESS STEEL	2
22	219951	A4 (STAINLESS STEEL) M10 HEX LOCK NUT (HALF NUT)	2

Numatic International Spare Parts

Model No: TTB 3045 NX BRUSH DECK EXPLODED DRAWING

NB: FOR WIRING SEE DRAWING: DRW-367 52

913986
DRAWING: DRW-36512 ISS:A03
08/09/2022



Numatic International Spare Parts

Model No: TTB 3045 NX BRUSH DECK EXPLODED DRAWING

ITEM:	PART No:	DESCRIPTION	COMMENTS	QTY.
1	229258	TT 345 GRAPHITE BASE MOULDING		1
2	206013	BUFFER WHEEL PIN		2
3	219644	M5 FORM G STAINLESS STEEL WASHER		4
4	291132	M5 X 16MM LONG STAINLESS STEEL POZI PAN SEMS SCREW	Torque Setting 2.6NM	4
5	229644	450MM DIAMETER SPLASH SKIRT MOULDING		1
6	219890	M4 X 12MM LONG POZI PAN STAINLESS STEEL SCREW	Torque Setting 2.6NM	4
7	291145	M4 SHAKEPROOF WASHER STAINLESS STEEL		2
8	237380	AMER MOTOR COVER		1
9	913100	AMER MOTOR DCM-4222 36V PMDC 16:1		1
10	914306	TTB3045 NX 36V AMER MOTOR ADAPTOR PLATE PAINT SILVER GREY		1
11	208727	DRIVE SHAFT		1
12	291079	6MM X 30MM STAINLESS STEEL ROLL PIN		1
13	219647	M6 FORM G STAINLESS STEEL WASHER		8
14	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		8
15	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	Torque Setting 8NM	8
16	230207	DIE CAST CHUCK MACHINED		1
17	230048	26MM EXTERNAL CIRCLIP		1
18	291127	M6 X 35 LONG HEX BOLT STAINLESS STEEL	Torque Setting 8NM	4
19	219870	M6 FORM A WASHER STAINLESS STEEL		4
20	208011	MOTOR MOUNTING SPACER		4
21	206236	PIVOT PIN		2
22	392248	DECK MOUNT BRACKET		1
23	219606	BRACKET SPACER		4
24	204021	12.7MM STAINLESS STEEL HUB CAP		2
25	204068	3 INCH GREY WHEEL		4
26	392249	DECK MOUNT RH		1
27	219639	M8 STAINLESS STEEL NYLON INSERT NUT	Torque Setting 8NM	2
28	915039	SOLENOID CABLE & FERRITE ASSEMBLY		1
29	902556	SOLENOID MOUNT MOULDING		1
30	219687	M4 STAINLESS STEEL NYLON INSERT NUT		2
31	219345	12MM EXTERNAL CIRCLIP		2
32	229382	REAR WHEEL PIN		2
33	229128	PLUNGER MOULDING BLACK		1
34	219394	COMPRESSION SPRING		1
35	223242	PLUNGER MOUNTING PLATE MOULDING		1
36	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW	Torque Setting 2.6NM	4
37	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT	Torque Setting 8NM	4
38	229025	STANDARD GROMMET		4

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